**begin**

 movej(jStart,tTool,mNomSpeed)

 num1=2

 i=1

 **for** i=1 **to** num1

 movej(appro(pA,trAAppr),tTool,mNomSpeed)

 open(tTool)

 movel(pA,tTool,mSlow)

 close(tTool)

 movel(appro(pA,trAAppr),tTool,mNomSpeed)

 //A yı aldık

 movej(appro(pC,trCCppr),tTool,mNomSpeed)

 movel(pC,tTool,mSlow)

 open(tTool)

 //C ye koyduk(A boş B ve C dolu

 movel(appro(pC,trCCppr),tTool,mNomSpeed)

 movej(appro(pB,trBBppr),tTool,mNomSpeed)

 movel(pB,tTool,mSlow)

 close(tTool)

 movel(appro(pB,trBBppr),tTool,mNomSpeed)

 // B deki parçayı aldık

 movej(appro(pA,trAAppr),tTool,mNomSpeed)

 movel(pA,tTool,mSlow)

 open(tTool)

 movel(appro(pA,trAAppr),tTool,mNomSpeed)

 // A ya bıraktık

 movej(appro(pC,trCCppr),tTool,mNomSpeed)

 movel(pC,tTool,mSlow)

 close(tTool)

 movel(appro(pC,trCCppr),tTool,mNomSpeed)

 movej(appro(pB,trBBppr),tTool,mNomSpeed)

 movel(pB,tTool,mSlow)

 open(tTool)

 movel(appro(pB,trBBppr),tTool,mNomSpeed)

 **endFor**

 movej(jStart,tTool,mNomSpeed)

 waitEndMove()

 delay(0)

**end**