**begin**

 movel(appro(pPut[x\_nI],trAAppl),tTool,mNomSpeed)

 open(tTool)

 movel(pPut[x\_nI],tTool,m300bl50)

 close(tTool)

 gotoxy(2,2)

 put("Picking up part form stack P")

 put(x\_nI)

 // a yı aldık

 movel(appro(pPut[x\_nI],trAAppl),tTool,mNomSpeed)

 movel(appro(pPallet[x\_nI],trAAppl),tTool,mNomSpeed)

 movel(pPallet[x\_nI],tTool,m300bl50)

 open(tTool)

 gotoxy(2,2)

 put("Put part P ")

 // a yı b ye bıraktık

 movel(appro(pPallet[x\_nI],trAAppl),tTool,mNomSpeed)

**end**