**begin**

movel(appro(pPut[x\_nI],trAAppl),tTool,mNomSpeed)

open(tTool)

movel(pPut[x\_nI],tTool,m300bl50)

close(tTool)

gotoxy(2,2)

put("Picking up part form stack P")

put(x\_nI)

// a yı aldık

movel(appro(pPut[x\_nI],trAAppl),tTool,mNomSpeed)

movel(appro(pPallet[x\_nI],trAAppl),tTool,mNomSpeed)

movel(pPallet[x\_nI],tTool,m300bl50)

open(tTool)

gotoxy(2,2)

put("Put part P ")

// a yı b ye bıraktık

movel(appro(pPallet[x\_nI],trAAppl),tTool,mNomSpeed)

**end**